

Date: Wednesday, 12/14/2005 4:03:02 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET HINGE
Job Number : 25238	
Estimate Number : 10587	
P.O. Number : N/A	Part Number : D22321
This Issue : 12/14/2005 S.O. No. : N/A	Drawing Number : D2232 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : N/A	Material : N/A
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 1/10/2006
Checked & Approved By : <u>SEE COMMENT BELOW</u>	Qty: 103 Um: Each
Comment : Est.B 01.06.07 Now laser cut EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------

**Comment:** PURCHASING

Issue P/O: 0000002998

AP 05/12/15

Laser cut as per DWG D2232

Material: 304/316 ss 0.125" thick

Material release note attached

2.0	D22321F	Hinge
-----	---------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
 Hinge

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

CY 06/01/05

103

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------

**Comment:** DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

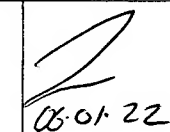
debur


SAD

06:01:21

103

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
06-01-22	5	Make change as shown. permanent change					 06-01-22	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/01/24
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/14/2005 4:03:02 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 25238

Part Number: D22321

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS2

CY06101123

(103)

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SUR 06/01/25

(103)

DP 06/01/24

(103)

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

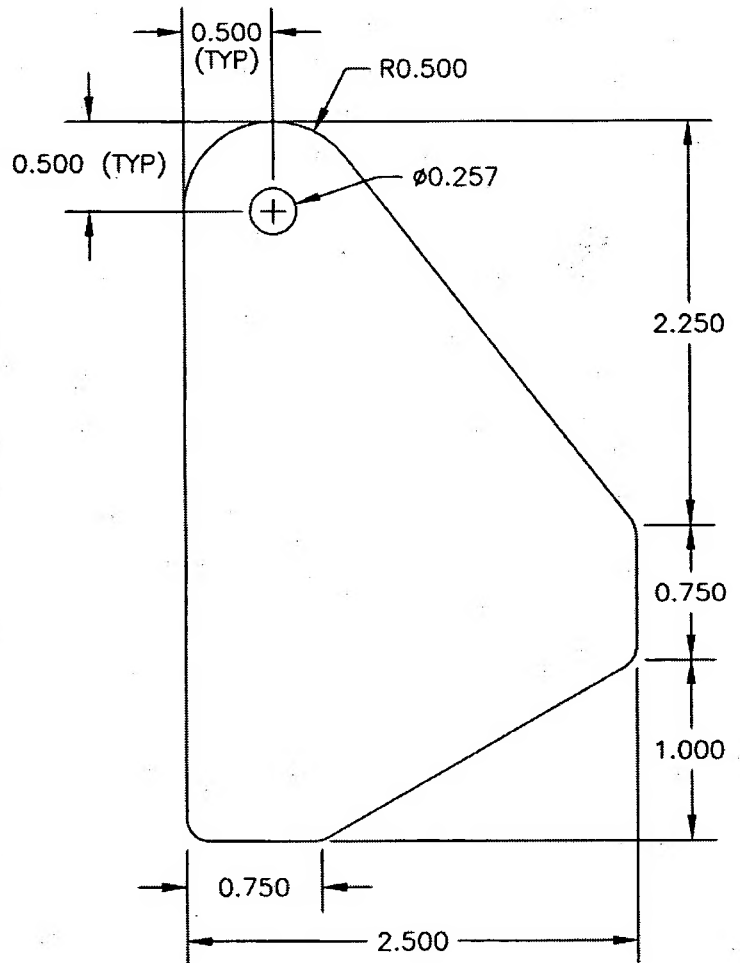
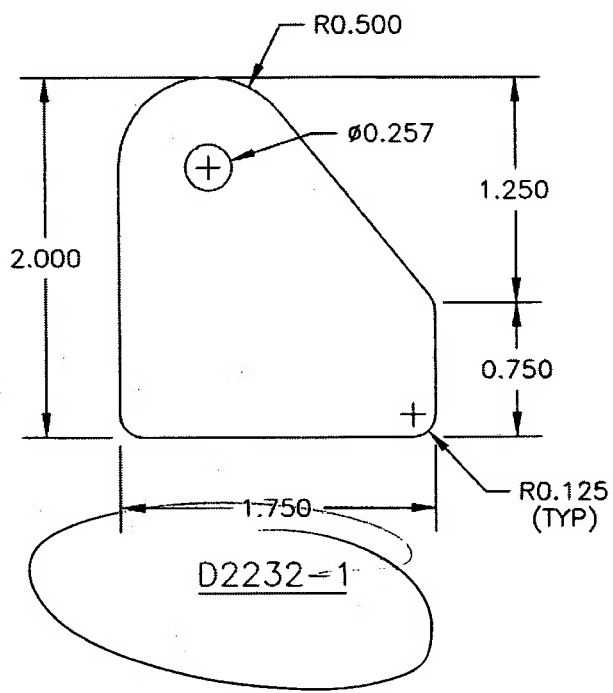
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED
98.05.05 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			REV. C
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	D2232	SHEET 1 OF 2	
DATE	98.04.28	TITLE	BASKET HINGE	SCALE	1:1
A	94.05.12	NEW ISSUE			
B	96.01.02	ADDED -5 AND -7			
C	98.04.28	0.125 THICK WAS 0.063			



MATERIAL: AISI 304/316 SS 0.125 THICK

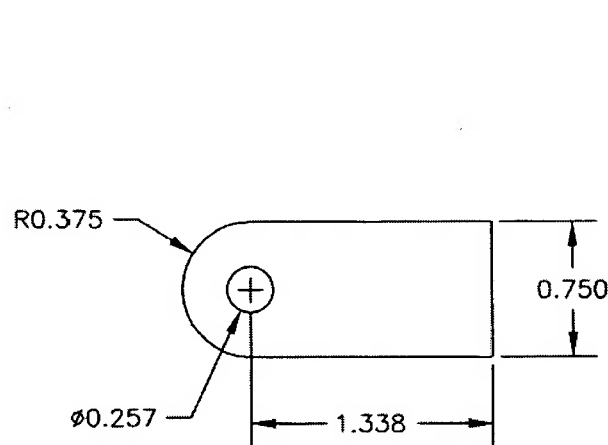
25238
D2232-3
ENGINEERING
REVISION TO
CONT R01 FD C1

DART

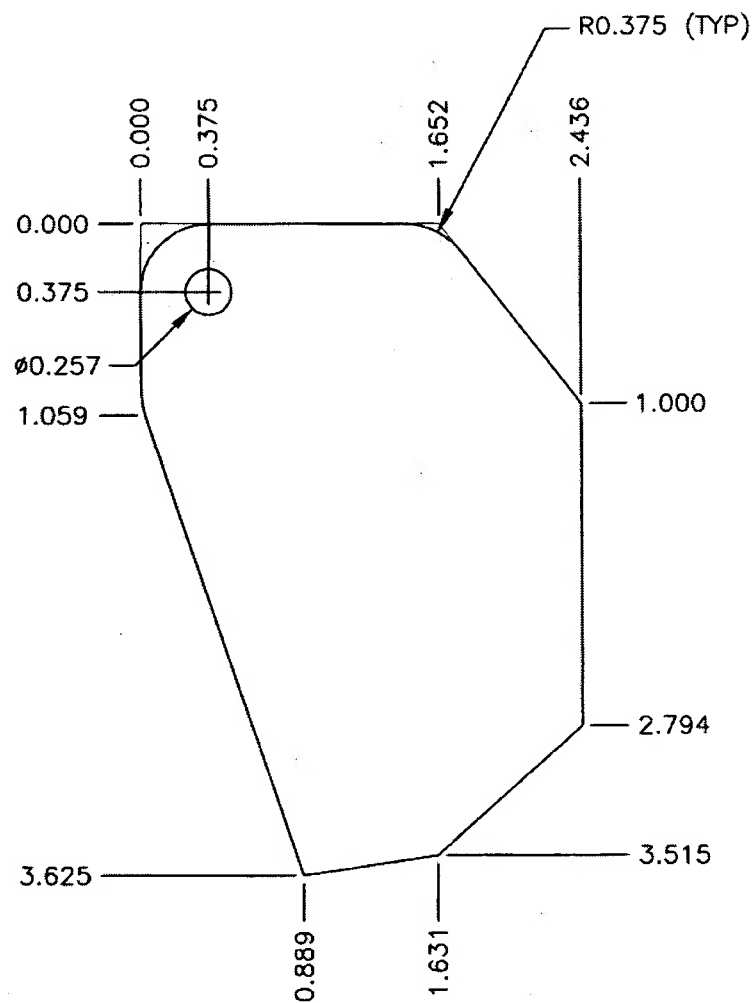


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C
CHECKED	APPROVED	DRAWING NO. D2232	SHEET 2 OF 2
DATE		TITLE	SCALE
98.04.28		BASKET HINGE	1:1

RELEASED
98.05.05 KE



D2232-7



D2232-5

MATERIAL: AISI 304/316 SS 0.125 THICK

APPROVED
ENGINEERING
CONTROL

NO. 25238



峰茂實業股份有限公司

YIEH MAU CORP.

INVOICE NO. :

COMMODITY :

F05MS25R

PRIME COLD ROLLED STAINLESS STEEL SHEET

工廠:高雄路竹鄉順安路345號
345, SHUN AN RD. LU CHU HSIAP
KAOHSIUNG TAIWAN R.O.C.
TEL:(07)8972885 FAX:(07)8973006
CERTIFICATE NO: F05MS25R
DATE OF ISSUE:03/31/2005
PAGE:3

SPECIFICATION :

AISI 304

CUSTOMER :

INTEGRIS METALS LTD

SIZE	BUYER'S ITEM NUMBER	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL=50 m/m					Chemical Composition (%)							
							Y.S.	T.S.	EL.	HRB	HV	C	Si	Mn	P	S	Ni	Cr	N
			KGS	LBS			(N/mm ²)	(N/mm ²)	(%)			x100	x100	x100	x1000	x1000	x100	x100	x100
AISI 304 2B																			
11GA / 48" X 120"	(7427-6445)	1	1,404	3,095	YU136029	42S56953A-2122	275	630	51	83	164	4.1	52	109	31	3	820	1817	2.4
11GA / 48" X 120"	(7427-6445)	1	1,051	2,317	YU136029	42S56953A-2123	275	630	51	83	164	4.1	52	109	31	3	820	1817	2.4
11GA / 48" X 96"	(7427-6403)	1	1,398	3,082	YU136785	42S60093B-11	290	659	51	84	169	4.3	47	119	28	9	809	1827	2.9
AISI 304 NO.4																			
16GA / 36" X 120"	(7426-6064)	1	1,396	3,078	YU232680	41S56329-22111	300	670	50	82	159	4.7	50	122	25	9	805	1813	2.9
			4	5,249	11,572														

Remarks:

NO MERCURY CONTAMINATION

Bend test: good for all Heat NO.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

PRODUCT IN ACCORDANCE WITH ASTM A240, A480,
A262E, ASME SA240, QCS766D.
P.O. NO.: 494470

YIEH MAU CORP.

Lin Kun Hsing
Manager of Quality Assurance Section

11 ga 304 2B SS

06-01-17

100# 186, 215, 146, 248, 245